ALTERNATION HISTORY RECORDS 变更记录

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1. Applicable Scope:

This standard specification is for use in consumer electronics, computers, telecommunications, control instruments...etc.

2. Part Number:

It is composed by Type, Rated Wattage, Nominal Resistance, Tolerance, Special Wire and Package.
e.g.

FKN	1WM	30R	J	B	T/B
Type	Rated Wattage	Nominal Resistance	Tolerance	Special Wire	Package

2.1Type :

Fusible Wire Wound Resistors, Flameproof are called "FKN".

2.2 Rated Wattage:

Shown by “W”, such as 1WM.

2.3 Nominal Resistance :

Ω is its unit which be in accordance with JIS-C6409 article 6 (EIA RS-196A) series.
Letter "30R" indicates resistance value 30Ω.

2.4 Tolerance:

It is measured by Bridge-method at room temperature and expressed by a capital letter.
J＝±5%.

2.5 Special Wire:

Letter "B" indicates special wire.

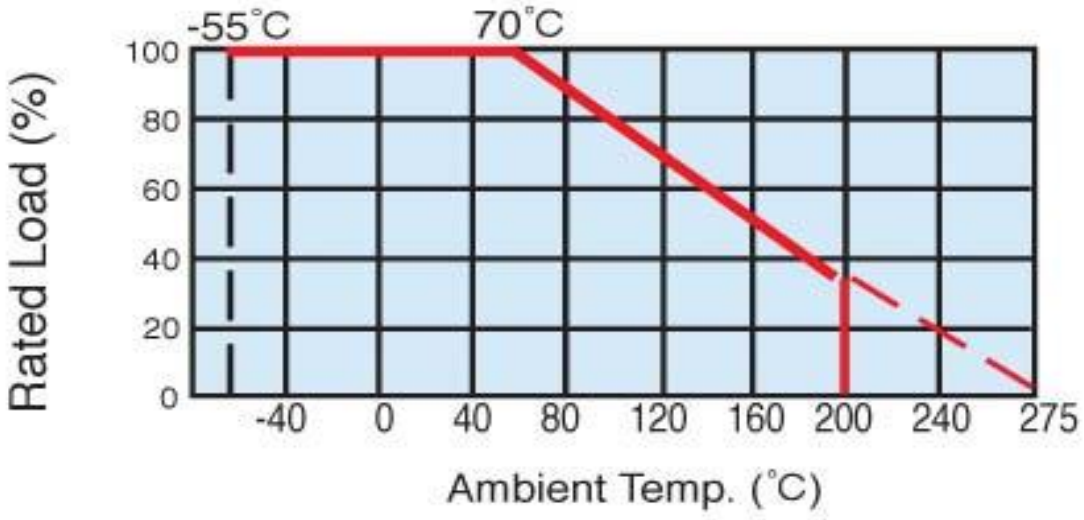
2.6 Package:

T/B = tape in box ; Nil＝Bulk.

Remark : FKN Series Resistors are RoHS & Halogen Free Compliant.

3. Rated Power:

Rated power is the value of Max load wattage specified at the ambient temperature of 70℃, and shall meet the functions of electrical and mechanical performance. When the ambient temperature surpasses above mentioned temperature, the value declines as per following DERATING CURVE.



3.1 Rated Voltage:

It is calculated through the following formula:

where

$$V=\sqrt{P\times R}$$

V: rated voltage P: rated power R: nominal resistance value

4. Dimension and Structure:

4.1 Dimension:



Unit: mm

TYPE / FKN	D ± 1	L ± 1	H ± 3	d ± 0.1	Resistance Value	Dielectric Withstanding Voltage
1WM	3	9	28	0.65	30Ω	350V

4.2 Structure:

4.2.1 Terminal:

Terminal is to be firmly connected with resistors element, both electrically and mechanically, and allow easy soldering.

4.2.2 Coating:

Coating is done by green flameproof paint (resistant to 800℃)or Silicon Resin which is solid enough to be free from looseness, crack and easy breakage. It is also resistant to cleaning and industrial solvents, and the paint shall be limited within 2mm of lead wires from resistor body.

4.2.3 Marking:

Marking is made on resistors surface by color coding.

1st, 2nd, 3rd : nominal resistance.

4th: tolerance.

5th: black color band for fusible wire wound resistors, flameproof.

5. Operating Temperature Range: -55℃～200℃

6. Mechanical Performance:

6.1 Terminal tensile:

To fix the resistor body, a static load of 1kg. is to be gradually applied into the terminal for 10 seconds without causing any looseness and fall.

6.2 Twist withstand:

To bend the lead wire at the point of about 6mm from resistor body to 90°, then catch the wire at 1.2 ±0.4mm apart from the bent point end and turn it (clockwise) by 360 degrees perpendicular to the resistor axis at speed of 5 seconds per turn, and do the same counterclockwise again which constitute a whole turn. Repeat the turn 2 times without causing any break and looseness.

7. Electrical Performance:

7.1 Resistance Temperature Coefficient:

It shall be within ±300ppm/℃.

$T.C\ (ppm/℃) = 〔(R2-R1) \div R1〕 \times 〔1 \div (T2-T1)〕 \times 10^6$

where R1: resistance value at reference temperature

R2: resistance value at test temp.

T1: reference temp.

T2: test temp.

7.2 Temperature Cycle:

Following temp. cycles are to be made 5 times and then put at room temp. for one hour, the resistance value change rate between pre-and-post test shall be within ±1%.

Steps	Temperature(℃)	Time (minutes)
1st step	-55 ± 3	30
2nd step	Room temp.	3
3rd step	200 ± 3	30
4th step	Room temp.	3

7.3 Short Time Over Load:

When the resistors are applied 2.5 times as much as rated voltage for 5 seconds continuously, it shows no evidence of arc, flame...etc. Removing the voltage and place the resistors to the normal condition for 30 minutes, the resistance value change rate between pre-and-post test shall be within ±2%.

7.4 Insulation Character :

Resistors are located in a V-shaped metal trough. Using the DC 100V megger instrument 2 poles to clutch either side of lead wires and metal trough, measuring the Insulation Resistance which shall be over 1000MΩ.

7.5 Voltage Withstanding:

Resistors are located in a V-shaped metal trough. Applying suitable voltage listed on DIMENSION for one minute and should find no physical damage to the resistors, such as arc, char...etc.

7.6 Load Life:

The resistors arrayed are sent into the 70℃ oven, applying rated voltage at the cycle of 1.5 hours ON, 0.5 hour OFF for 1000^{+48}_{-0} hours in total. Then, after removing the voltage, take the resistors out of the oven and left under normal temp. for one hour cooling. The resistance value change rate between pre-and-post test shall be within ±5%.

7.7 Moisture-proof Load Life:

The resistors arrayed are placed into a constant temp./humidity oven at the temp. of 40 ±2℃ and the humidity of 90～95%, then 1/10 DC rated power is applied for 1.5 hours and cut off for 0.5 hour. The similar cycle will be repeated for 1000^{+48}_{-0} hours in total (including cut-off time). Then remove the voltage, taking the resistors out of the oven and leaving them at room temp. for one hour. The resistance value change rate between pre-and-post test shall be within ±5%. There also shall be no evidence of remarkable change on appearance, and the marking shall not be illegible.

7.8 Solder-ability:

The leads with flux are dipped in a melted solder of 235 ±5℃ for 2 seconds, more than 95% of the circumference of the lead wires shall be covered with solder.

7.9 Resistance to Soldering Heat:

Two leads are together dipped in a melted solder of 270±5℃ for 10±1 seconds, or 350±10℃ for 3.5 ±0.5 seconds, Then remove the resistors and leaving them at room temp. for one hour. The resistance value change rate between pre-and-post test shall be within ±1%.

7.10 Nonflammability:

The resistors are applied the power of 16 times the rated wattage for 5 min. and shall not get flame.

7.11 Fusing Characteristics:

7.11.1 The resistors are applied the power of 16 times the rated wattage and shall be fusing within 60 sec.

7.11.2 The resistance value will be as high as 100 times the original value after fusing.

7.12 Surge Withstanding:

The resistors are designed to withstand 2kV (minimum) 1.2/50μs pulse according to IEC61000-4-5, 10 pulses per voltage, 30 seconds between each pulse. The resistance value change rate between pre-and-post test shall be within ±5%.

8. Package:

8.1 Taping Specifications:

Unit: mm

FKN	Size / Package	A	B	C±1	D Max	E Max
1WM	T/B	52 ± 1	5 ± 0.5	6	0.6	1.2

