

ALTERNATION HISTORY RECORDS 变更记录

Date 日期	Version 版本	Mark 标记	Page 页码	Description 描述	Drafter 制定者	Approver 审批者
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1. Applicable Scope:

This CSR resistor is designed for current sensing that use in electric meter, power supply, feed back circuit, control instruments...etc.

2. Part Number:

It is composed by Type, Rated Wattage, Nominal Resistance and Tolerance e.g.

CSR	1W	10mR	F
Type	Rated Wattage	Nominal Resistance	Tolerance

2.1 Type :

Precision Current Sense Resistors are called "CSR".

2.2 Rated Wattage:

Shown by "W", such as 1W, 3W, 5W.

2.3 Nominal Resistance:

mΩ is its unit, which be in accordance with JIS-C6409 article 6 (EIA RS-196A) series.

Letter "10mR" indicates resistance value 10mΩ .

2.4 Tolerance:

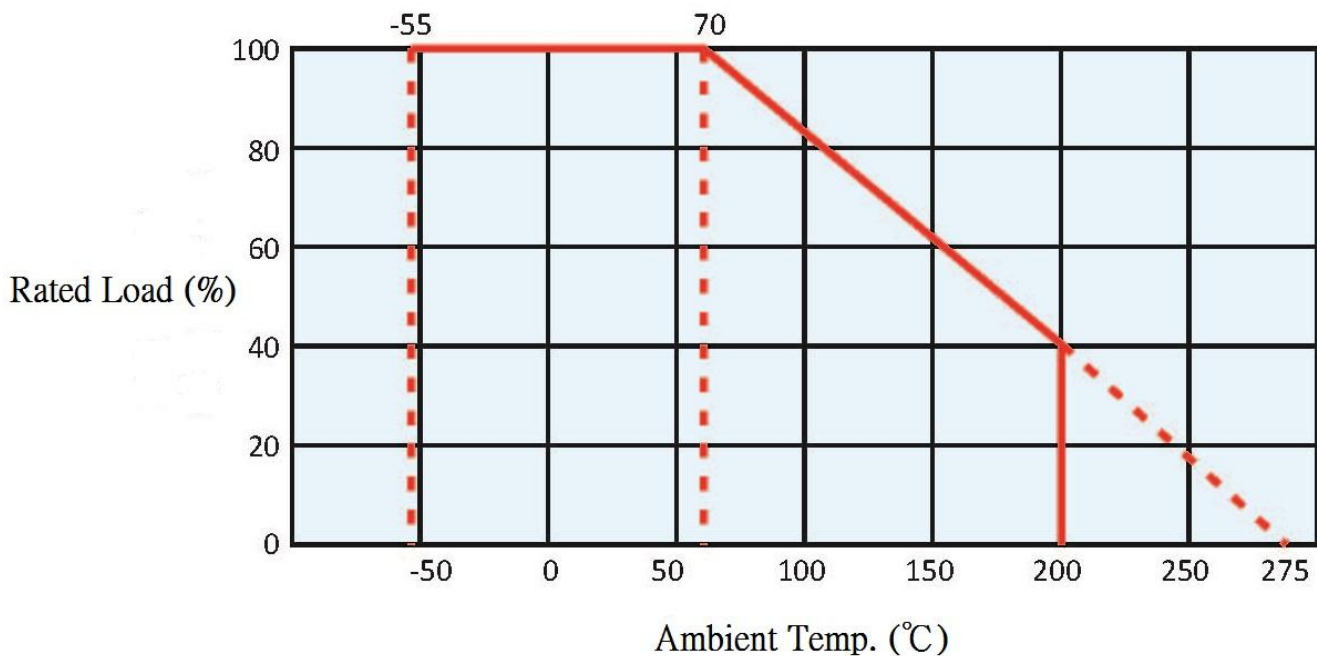
It is measured by Bridge-method at room temperature and expressed by a capital letter.

F=±1%, G=±2%, J=±5%.

Remark : CSR Series Resistors are RoHS Compliant.

3. Rated Power:

Rated power is the value of Max load power specified at the ambient temperature of 70°C, and shall meet the functions of electrical and mechanical performance. When the ambient temperature surpasses above mentioned temperature, the value declines as per following DERATING CURVE.



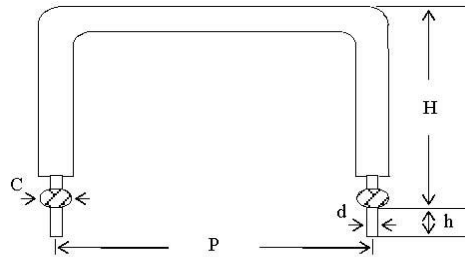
3.1 Rated Voltage:

It is calculated through the following formula:

$$E = \sqrt{PXR}$$

where E: rated voltage (V)
 P: rated power (W)
 R: total nominal resistance (Ω)

4. Dimension:



unit : mm

TYPE	H (max)	h \pm 0.3	C \pm 0.2	d \pm 0.05	P \pm 0.5	Resistance Range (m Ω)
CSR						
1W	25	3.2	1.6	1.0	12	5 ~ 25
3W					15	5 ~ 25
5W					20	10 ~ 25

© Notes: Too low or too high ohm value can be supplied only case by case.

5. Operating Temperature Range: -55°C ~ 200°C

6. Electrical Performance:

6.1 Resistance Temperature Coefficient:

It shall be within $\pm 100\text{ppm}/^\circ\text{C}$

$$\text{T.C (ppm}/^\circ\text{C)} = [(R2 - R1) \div R1] \times [1 \div (T2 - T1)] \times 10^6$$

where R1: resistance value at reference temperature
 R2: resistance value at test temp.
 T1: reference temp. (usu. 25°C)
 T2: test temp. (about 75°C)

6.2 Temperature Cycle:

Following temp. cycles are to be made 5 times and then put at room temp. for one hour, the resistance value change rate between pre-and-post test shall be within $\pm 1\%$.

Steps	Temperature(°C)	Time (minutes)
1 st step	-55 \pm 3	30
2 nd step	Room temp.	3
3 rd step	200 \pm 3	30
4 th step	Room temp.	3

6.3 Load Life:

The resistors arrayed are sent into the 70°C oven, applying rated voltage at the cycle of 1.5 hours ON, 0.5 hour OFF for 1000₀⁺⁴⁸ hours in total. Then, after removing the voltage, take the resistors out of the oven and left under normal temp. for one hour cooling. The resistance value change rate between pre-and-post test shall be within ±1%.

6.4 Moisture-proof Load Life:

The resistors arrayed are placed into a constant temp./humidity oven at the temp. of 40±2°C and the humidity of 90~95% for 1000₀⁺⁴⁸ hours in total. Then taking the resistors out of the oven and leaving them at room temp. for one hour. The resistance value change rate between pre-and-post test shall be within ±1%. There also shall be no evidence of remarkable change on appearance.

6.5 Solder-ability:

The leads with flux are dipped in a melted solder of 235±5°C for 2 seconds, more than 95% of the circumference of the lead wires shall be covered with solder.

6.6 Resistance to Soldering Heat:

Two leads are together dipped in a melted solder of 270±5°C for 10±1 seconds, or 350±10°C for 3.5±0.5 seconds, Then remove the resistors and leaving them at room temp. for one hour. The resistance value change rate between pre-and-post test shall be within ±1%.

6.7 Inductance:

It shall be less than 10 nanohenries.

6.8 Nonflammability:

The resistors are applied the power of 16 times the rated wattage for 5 min. and shall not get flame.