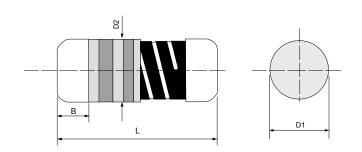
Metal Film MELF

Resistor, Vehicle Grade



Specifications Per

- IEC 60115-1
- EN140401-803
- AEC-Q200 Rev. D

Features

- AEC-Q200 Compliant
- Excellent solderability termination
- Products meet RoHS requirements and do not contain substances of very high concern identified by European Chemicals Agency

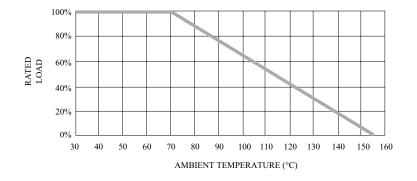
DIMENSIONS

Туре	Body Length (L, mm)	Cap Diameter (D1, mm)	Body Diameter (D2, mm)	Soldering Spot (B, mm)	Net Weight Per 1000 pcs
RMMV204	3.52 ± 0.15	1.35 ± 0.1	D1+0.02/ -0.15	0.6 Min.	17 grams
RMMV52	5.90 ± 0.20	2.20 ± 0.1	D1+0.02/ -0.2	1.0 Min.	66 grams

■ GENERAL SPECIFICATIONS

Туре	Power Rating (at 70°C)	Maximum Working Voltage	Maximum Overload Voltage	Minimum Resistance	Maximum Resistance	Resistance Tolerance	Available Resistance Values
RMMV204	1/4W	200V	400V	0.47Ω	10ΜΩ	±1%	E-24/ E-96
NIVIIVIV204	1/4VV	2000	4000	0.4752	1010122	±2%, ±5%	E-24
DMM //FO	4 /0\\	0001/	F00\/	0.470	10110	±1%	E-24/ E-96
RMMV52	1/2W	300V	500V	0.47Ω	10ΜΩ	±2%, ±5%	E-24

POWER DERATING CURVE



Metal Film MELF

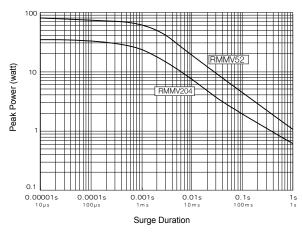
Resistor, Vehicle Grade

■ TECHNICAL SUMMARY

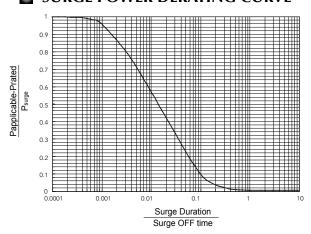
Characteristics	Limits		
Operating Temperature Range,°C	-55 ~ +155		
Towns and the Confficient DDM / 90*	±1%, ±2%	±25, ±50, ±100	
Temperature Coefficient, PPM / °C*	±5%	±100	
Dialograio Withortonding Valtage VAC or DC	RMMV204	300	
Dielectric Withstanding Voltage, VAC or DC	RMMV52	500	
Insulation Resistance, $M\Omega$	>104		
Tin Whisker (JESD201 Temperature Cycling & High Temp. /Humidity Storage), µm	<5		

^{*} Not applicable to all resistance values. Please check with us regarding the PPM of specific resistance value(s).

■ SINGLE SURGE PERFORMANCE



■ SURGE POWER DERATING CURVE



Notes:

- SINGLE SURGE PERFORMANCE graph is good for NON REPETITIVE applications operating in an ambient temperature of 70°C or less. For temperatures above 70°C, the graph power must be derated further linearly down to zero at 155°C.
- To determine applicable surge power in continuous-surge applications:
- 1. Identify allowable duration and peak power P_{surge} of single surge;
- 2. Determine ratio of surge duration/surge OFF time in application;
- 3. Calculate $P_{\text{applicable}}$ backwardly according to Y-axis of SURGE POWER DERATING CURVE.

Metal Film MELF

Resistor, Vehicle Grade

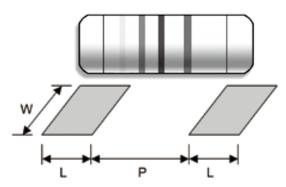
■ PERFORMANCE SPECIFICATIONS

Characteristics	Test Conditions	Limits		
		0.47Ω to <332KΩ	±0.5%	
High Temperature Exposure (Storage)	AEC-Q200 REV D. Stress NO.3(refer to MIL-STD-202 Method 108) 1.000 hours at 125°C without load	332KΩ to 1MΩ	±0.75%	
Exposure (Storage)	1,000 hours at 125 G without load	>1ΜΩ	±1%	
	AEC-Q200 REV D. Stress NO.4	0.47Ω to 332KΩ	±1%	
Temperature Cycling	(refer to IEC 60115-1 4.19/ JESD22 Method JA-104) -55°C 30minutes, +125°C 30minutes, 1,000 cycles	>332ΚΩ	±2.5%	
	Proprietary test specification FRC-AECQ-180702			
	-40°C 30minutes, +120°C 30minutes, 1,000 cycles (Recommended solder paste composition:96.5% Sn, 3% Ag, 0.5% Cu)	No visible damage to the solder spot		
	AEC-Q200 REV D. Stress NO.7	0.47Ω to <100KΩ	±1%	
Biased Humidity	(refer to IEC 60115-1 4.37/ MIL-STD-202 Method 103) 1,000 hours at 85°C and 85% relative humidity	100KΩ to 332KΩ	±2.5%	
	with 10% operating power (not over max. working voltage)	>332ΚΩ	±5%	
	IEC 60115-1 4.25.1	0.47Ω to 332ΚΩ	±0.75%	
Load Life	Rated load (not over max. working voltage) 1,000 hours with 1.5 hours ON, 0.5 hours OFF, at 70°C	>332ΚΩ	±1%	
Edua Ello	AEC-Q200 REV D. Stress NO.8 (refer to MIL-STD-202 Method 108)	0.47Ω to <1Ω	±2%	
	1,000 hours at 125°C with de-rated continuous working voltage (not over max.	1Ω to 332KΩ	±1.5%	
	working voltage)	>332ΚΩ	±2.5%	
Resistance to Solvents	AEC-Q200 REV D. Stress NO.12 (refer to MIL-STD-202 Method 215) Add Aqueous wash chemical-OKEM Clean or equivalent. Do not use banned solvents.	No visible damage on appearance and markin		
Mechanical Shock	AEC-Q200 REV D. Stress NO.13 (refer to MIL-STD-202 Method 213 Condition C) Three shocks in each direction shall be applied along the three mutually perpendicular axes of the test specimen. Peak value: 100 g's, Duration: 6 ms, Velocity change: 12.3 ft/s, Wavefrom: Half sine	±0.5%		
Vibration	AEC-Q200 REV D. Stress NO.14 (refer to MIL-STD-202 Method 204) 5 g's for 20 min., 12 cycles each of 3 orientations, Test from 10 - 2,000 Hz.	± 0.5%		
Resistance to Soldering Heat	AEC-Q200 REV D. Stress NO.15 (refer to IEC 60115-1 4.18.2/ MIL-STD-202 Method 210) Dip the resistor into a solder bath measured (260±5)°C and hold it for a 10±1 seconds	±0.5%		
ESD	AEC-Q200 REV D. Stress NO.17 (refer to AEC-Q200-002/ ISO/DIS 10605) (150pF/ 2000Ohm discharge network) Human body model, 1 positive & 1 negative discharges with 2KV source	±0.5%		
Solderability	AEC-Q200 REV D. Stress NO.18 (refer to J-STD-002 or IEC 60115-1 4.17) Solder area covered after (235±3)°C/(2±0.2) seconds with flux applied	95% min. coverage		
Flammability	AEC-Q200 REV D. Stress NO.20 (refer to UL-94) V-0 or V-1 are acceptable. Electrical test not required.	NO flamin	NO flaming	
Board Flex	AEC-Q200 REV D. Stress NO.21 (refer to AEC-Q200-005) 60 sec minimum holding time.	±0.5%		
Terminal Strength	AEC-Q200 REV D. Stress NO.22 (refer to AEC-Q200-006) Force of 1.8kg for 60 seconds	±0.5%		
Short Time Overload	IEC 60115-1 4.13	0.47Ω to 332KΩ	±0.259	
2 1.1110 0 7011000	5 seconds 2.5x rated voltage(not over max. overload voltage)	>332KΩ	± 0.5%	
Climatic test	IEC 60115-1 4.23 4.23.2 - dry heat: 16 hours 155°C 4.23.3 - damp heat: 24 hours 55°C with 95% relative humidity 4.23.4 - cold: 2 hours -55°C 4.23.5 - negative air pressure: 2 hour 8.5KPa at (25±10)°C 4.23.6 - damp heat cyclic: 5 days 55°C with 95% relative humidity 4.23.7 - DC load: rated voltage at -55°C and 155°C each 1 Min.	±1%		
1 1176-1-11 129	IEC 60115-1 4.24	0.47Ω to 332KΩ	± 1.5%	
Load Life In Humidity	56 days rated load (not over max. working voltage) at (40±2)°C and (93±3)% relative humidity	>332ΚΩ	± 2.5%	
Single pulse high	IEC 60115-1 4.27 5 pulses of 1.2/50μs at 10x rated voltage (not over max. overload voltage) with interval of 12 sec. 10 pulses of 10/700μs at 10x rated voltage	±0.5%		
voltage overload	±0.5%			
Periodic Electric Overload	IEC 60115-1 4.39 3.9x rated voltage (not over max. overload voltage) with 0.1s ON, 2.5s OFF for 1,000 cycles	±1%		

Metal Film MELF

Resistor, Vehicle Grade

■ SUGGESTED PAD LAYOUT

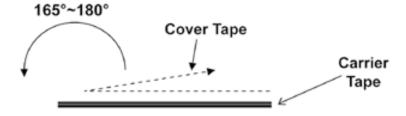


Туре	Soldering Mode	Pad Length (L, mm, Min.)	Pad Spacing (P, mm)	Pad Width (W, mm, Min.)
RMMV204	Reflow	1.3	1.6 ± 0.1	1.6
	Wave	1.5	1.5 ± 0.1	1.8
RMMV52	Reflow	2.0	3.0 ± 0.1	3.0
	Wave	2.5	3.0 ± 0.1	3.0

For better heat dissipation / lower heat resistance, increase W & L.

■ COVER TAPE PEELING SPECIFICATION

Recommended peeling force: 50gf±5gf



PART NUMBER

RMM204V	1/4W	22R	F	25ppm	NIL
Туре	Power	Resistance	Tolerance	TCR	Packaging
	1/4W	$22R=22\Omega$ $22K=22K\Omega$ $1M=1M\Omega$ $R=1$ $K=10^{3}$ $M=10^{6}$ $G=10^{9}$	F (1%) K (10%) M (20%) J (5%)	3-7-character code TYL=Typical ± 5 ppm=5ppm ± 1000ppm=1000ppm	Nil = Bulk T/R = Tape and Re T/B = Tape and Bo